

Roll No.: 25n0001

## POLY-INSULATION

Type: N-747 Class: H+ Grade: High Grade Sign: Yellow Line Brand Name: CubiC

**N-747** type is made from high grade polyester film which is called High Grade Mylar. Then both sides are coated with non-woven Aramid fiber using a special method. This type combines the best Mylar and Aramid fiber so that it can support the excellent properties on high temp.

Properties and application:

N-747 type is Class H (180°C) insulating material. This product has good flexibility and paint absorption, high mechanical strength, and excellent electrical properties.

It is suitable for inter-slot insulation of H-Class motors and generators, and can also be used as interlayer of dry-type transformers, spacer insulation, etc.

| Properties                                       |        |               | Units   |  |        |        |        |        |        |
|--|--------|---------------|---|--|--------|--------|--------|--------|--------|
| Nominal thickness                                |        |               | mm  | 0.15                                     | 0.20   | 0.25   | 0.30   | 0.35   | 0.40   |
| Thickness tolerance                              |        |               | mm  | ±0.015                                   | ±0.015 | ±0.020 | ±0.020 | ±0.025 | ±0.025 |
| Grammage and tolerance                           |        |               | g/m²  | 150±15                                   | 225±20 | 295±25 | 355±30 | 425±35 | 495±40 |
| Tensile<br>strength                              | MD     | No bending    | N/10<br>mm  | ≥150                                     | ≥170   | ≥240   | ≥270   | ≥330   | ≥370   |
|  |        | After bending |   | ≥80                                      | ≥100   | ≥160   | ≥200   | ≥250   | ≥280   |
|  | CD     | No bending    |   | ≥90                                      | ≥105   | ≥180   | ≥210   | ≥270   | ≥320   |
|  |        | After bending |   | ≥70                                      | ≥90    | ≥130   | ≥150   | ≥200   | ≥230   |
| Elongation                                       | MD     |               | %   | ≥15                                      |        | ≥20    |        |        |        |
|  | CD     |               |   | ≥20                                      |        | ≥25    |        |        |        |
| Breakdown  |        | No bending    | KV  | ≥7                                       | ≥11    | ≥14    | ≥19    | ≥21    | ≥23    |
| voltage  |        | After bending |   | ≥6                                       | ≥9     | ≥12    | ≥15    | ≥17    | ≥19    |
| Bonding property at room Temp.                   |        |               | -   | No delamination                          |        |        |        |        |        |
| Bonding property at 200°C, 10 min                |        |               | -   | No delamination, No bubble, No glue flow |        |        |        |        |        |
| Temp. index of heat resistance in long term (TI) |        |               | °C  | ≥180                                     |        |        |        |        |        |
| Mfg. date / Exp. date                            |        |               | Jan 2024 / Jan 2027   |  |        |        |        |        |        |
| End of quality warranty                          |        |               | 12 months after opening the package or Exp. date whichever is earlier |  |        |        |        |        |        |
| Stamp & Sigr                                     | nature |               |   |  |        | 0      |        |        |        |





Remark:

MD/CD: Machine Direction/Cross Direction.

Storage: Store in a dry and cool place. Any improper maintenance will void the warranty.